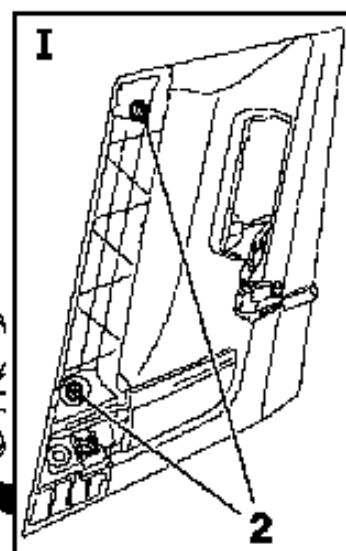
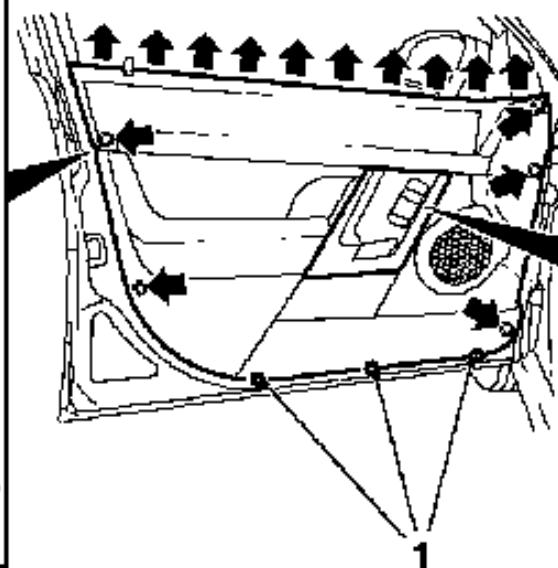
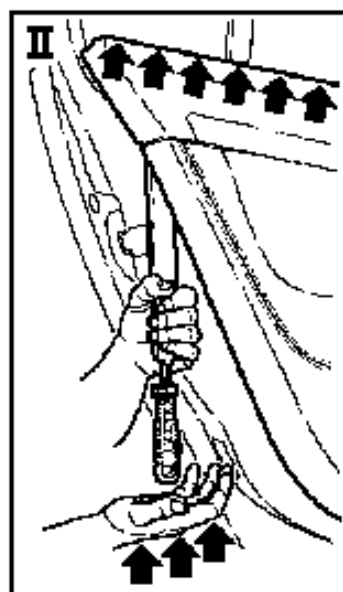
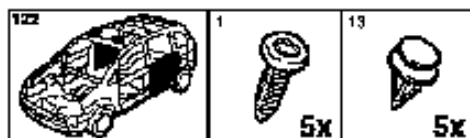


Inner Panelling - Front Door, Remove and Install



Remove

1. Move sash window downwards
2. Detach panel for front door inside handle
 - see operation "Panel, Inside Handle, Front Door, Remove and Install"

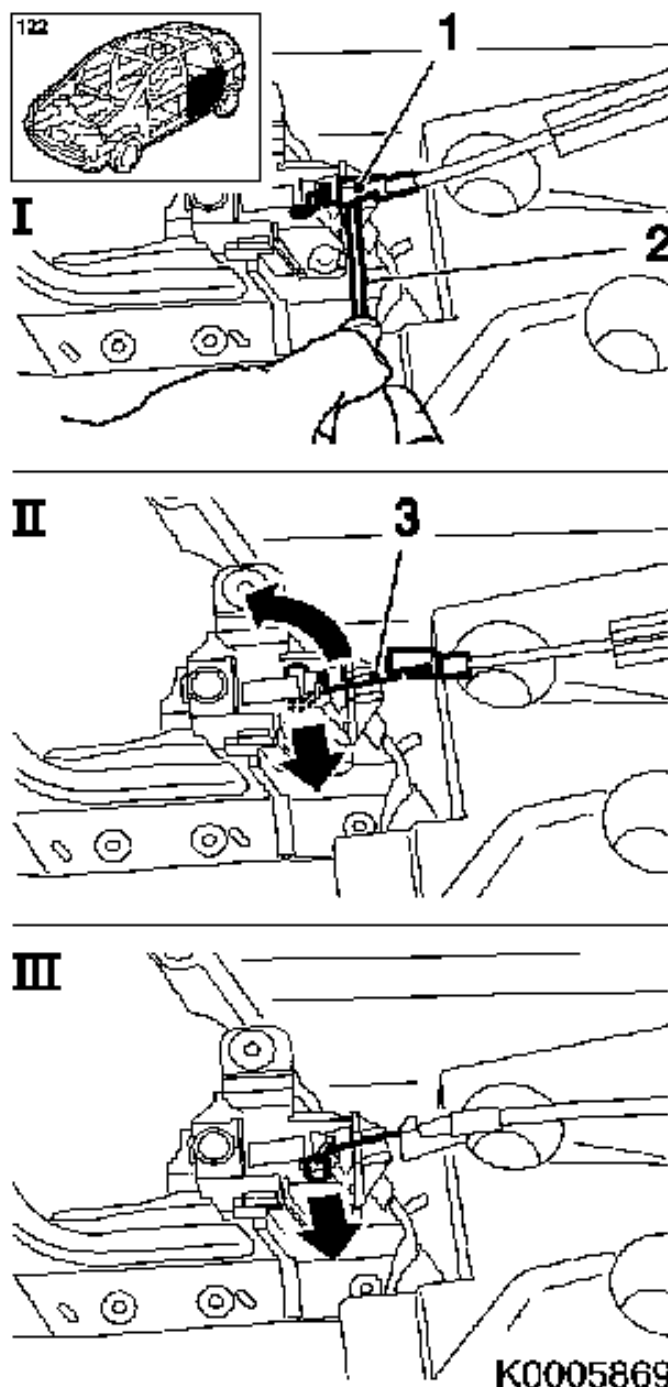


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3. Detach front door inner panelling
 - Unscrew 3x bolt (1)
 - Unscrew 2x bolt (2) (magnifying glass I)
 - Unclip 5x fastening plugs (arrows)
 - Note:** Use **KM-569-A** to detach the fastening plugs (arrows)
 - Detach front door inner panelling including window channel strip upwards (arrows)
 - Note:** Release internal window channel strip with door inner panelling through the window channel with a plastic wedge. Then, using a suitable tool, release the door inner panelling from the door frame by knocking gently from below (magnified view II)
4. Detach front door opener Bowden cable
 - Unclip Bowden cable clip (1) using small screwdriver (2) (item I)
 - Slide Bowden cable clip (1) back (item I)
 - Detach Bowden cable (3) (item II + III)
5. Disconnect window winder wiring harness plug
 - see operation "Actuating Switch – Front Door, Remove and Install" in group "N"

Note: When replacing the inner panelling, remove the window winder actuating switch.

6. Detach window channel strip from door inner trim panel
 - see operation "Window Channel Strip – Front / Rear Door, Remove and Install"



Install

Important: Before reinstalling, the fastening plugs must be replaced in accordance with their colour code.

7. Attach window channel strip to door frame
 - see operation "Window Channel Strip – Inner Front / Rear Door, Remove and Install"
8. Install front door actuating switch
 - see operation "Actuating Switch – Front Door, Remove and Install" in group "N"
9. Attach front door opener Bowden cable
 - Attach Bowden cable
 - Clip in Bowden cable clip
 - Slide Bowden cable clip back

10. Attach front door inner panelling
 - Position front door inner panelling on door frame
 - Clip front door inner panelling to window channel strip
 - Clip in 5x fastening plug
 - Screw in 2x bolt at top
 - Screw in 3 x bolt at bottom
11. Attach panel for front door inside handle
 - see operation "Inside handle panel - Front Door, Remove and Install (Model F 48, F 68, F 69, F35)"
12. Move sash window upwards