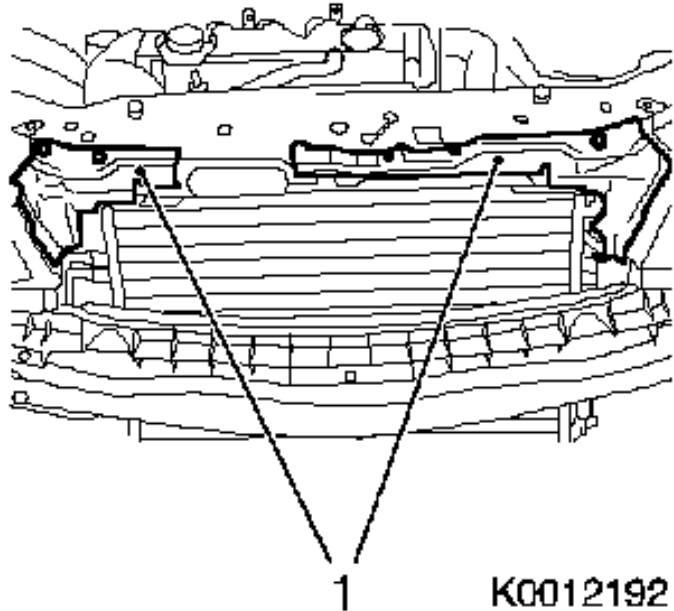


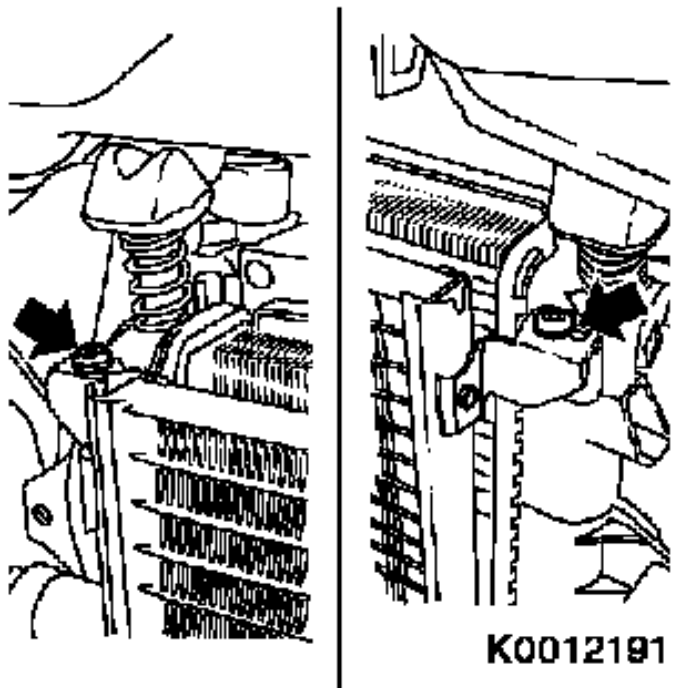
Intercooler, Replace (Z 19 DTH)

J600400

1. Open bonnet
2. Disconnect battery.
3. Detach front panelling
4. Remove 2x air ducts (1)

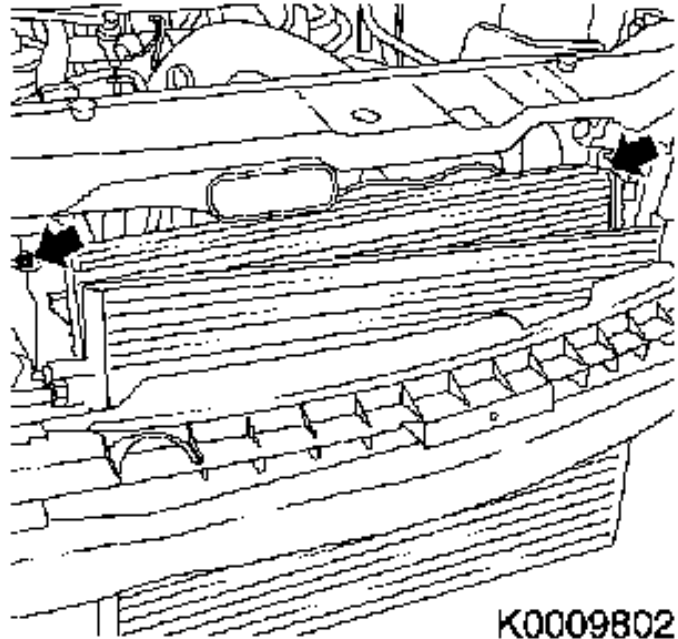


5. Lower radiator
 - Release 2x bolt
6. Detach condenser
 - Unscrew 2x bolt (arrows)
 - Suspend condenser



7. Remove intercooler

- Unscrew 2x bolt (arrows)



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8. Raise vehicle
9. Remove 2x charge air hose
 - Release 2x clamp
10. Remove intercooler
Note: 2nd mechanic is required.
11. Transfer air duct
12. Install intercooler
Note: 2nd mechanic is required.
13. Attach 2x charge air hose.
 - 2x clamps **3.5 Nm**
14. Lower vehicle
15. Attach intercooler
 - 2x bolts **4 Nm**
16. Attach condenser
 - 2x bolts **4 Nm**
17. Fasten radiator
 - 2x bolt **15 Nm**
18. Install 2x air ducts
19. Attach front panelling 
20. Connect battery.
21. Close bonnet
22. Program volatile memories