



Front Seat, Remove and Install

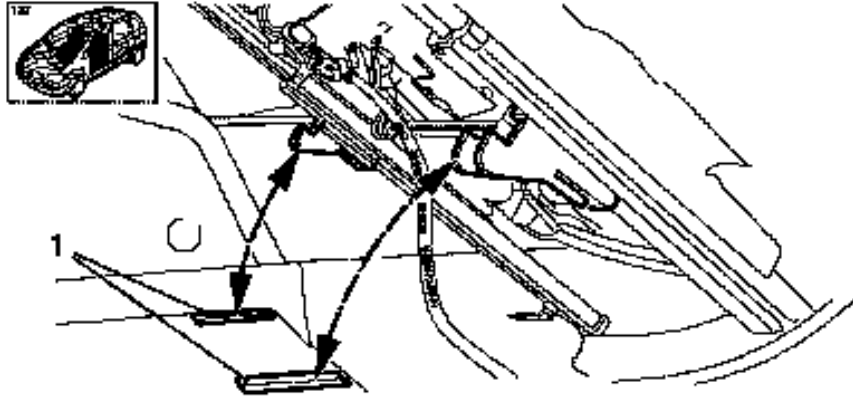


Remove

Important: Front seat is slid into special mounts (1) on the underbody and also bolted.


1. Remove head restraint 
2. Move front seat
 - Slide front seat forwards

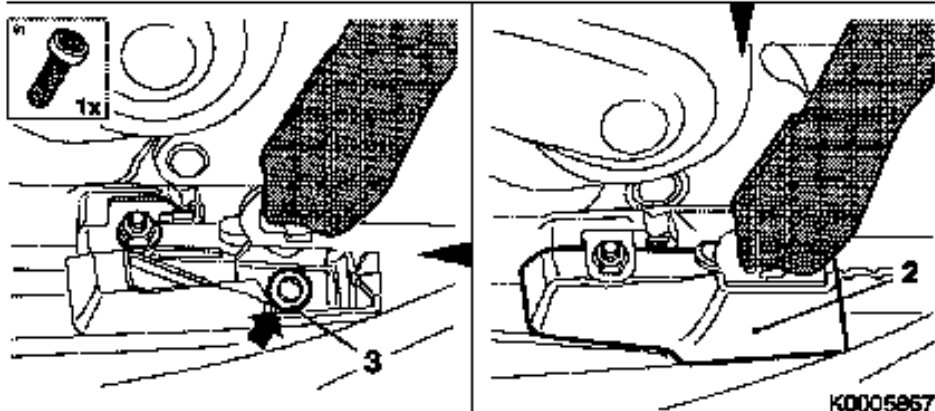
Note: If the electric seat adjustment is defective - see operation "Remove front seat with defective motor for longitudinal adjustment (8-way electric)" 




Warning: Wait 1 minute after disconnecting the battery until the capacitor has discharged.

3. Disconnect battery.
4. Remove front seat belt
 - Unclip seat belt cover (2)
 - Unscrew in 1x bolt (3)
 - Remove seat belt

Note: For the front seat (8, 16-way electric) version, see operation "Seat Belt Panel (Belt Guidance System) to Front Seat (8, 16-way electric)" 

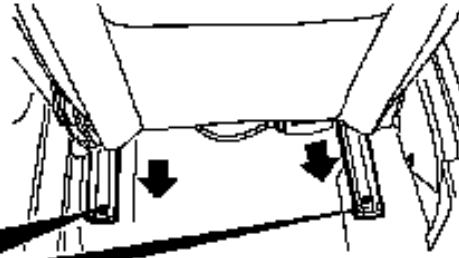
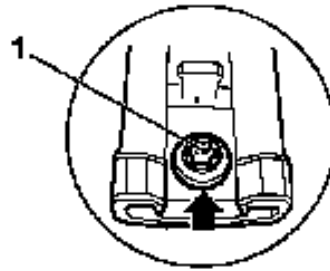


5. Remove front seat central wiring harness plug 
6. Remove front seat
 - Unscrew 2x bolt (1)
 - Pull front seat backwards
 - Lift front seat out

of guides (2) on floor panel

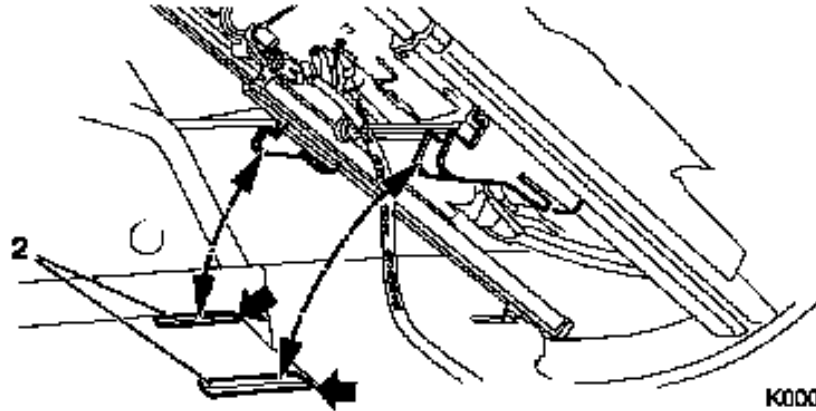
- Remove front seat out of vehicle

Note: The bolts that fasten the front seat to the underbody and the seat belt to the front seat are inserted with bolt locking compound. To install front seat and seat belt, use new bolts or insert cleaned bolts with locking compound.



7. Re-cut thread

- 2x thread of seat bolts
- 1x thread of seat belt



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Install

8. Install front seat

- Insert front seat into guides
- Slide front seat forwards
- Screw in 2x bolt
 - Tightening torque **25 Nm**

9. Install front seat central wiring harness plug

10. Install front seat belt

- Insert seat belt
- Screw in 1x bolt
 - Tightening torque **25 Nm**
- Clip on front seat belt cover

11. Slide front seat into driving position

Note: For vehicles with electric seat adjustment, the battery must be connected first.

12. Install head restraint

13. Connect battery

14. Program volatile memories.